



(사)한국생물환경조절학회
The Korean Society for
Bio-Environment Control

2022 KSBE Annual Conference
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Sustaining the future with precision horticulture and engineering *focusing on resource use efficiency*

Murat Kacira, PhD

Director, Controlled Environment Agriculture Center
Biosystems Engineering Department



Grand challenges

Population increase



Changing diets



**Keep people
happy/healthy**



**Need more of increasing less
available water**



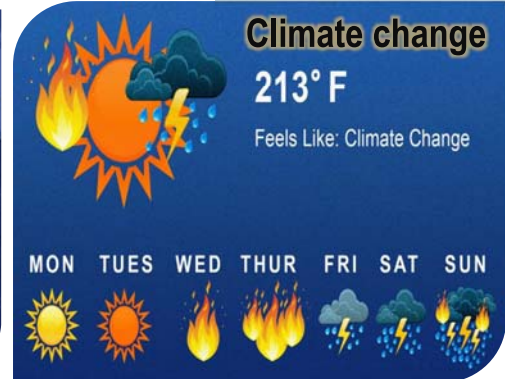
Declining arable land



Climate change

213° F

Feels Like: Climate Change



Integrated, Complementary, Smarter Production Agriculture Systems



What is Controlled Environment Agriculture (CEA)

An innovative method of growing plants with integration of engineering and plant sciences, and environmental controls that creates optimized aerial and root zone environments, focusing on production benefits such as:

- *predictable* crop timing and yield,
- *consistently* available produce with high quantity and quality,
- *high resource use efficiency*,
- *no pesticide use*
- and, *minimum environmental impact*



Technology Levels for Controlled Environment Agriculture



Greenhouse technologies and industry are mature and advancing.



Vertical Farming is fast evolving.



AeroFarms, NY, USA



Plenty, San Francisco & Los Angeles, CA, USA



Bowery, NY, USA



Greensense Farms, IN, USA



Shenandoah Growers, VA, USA

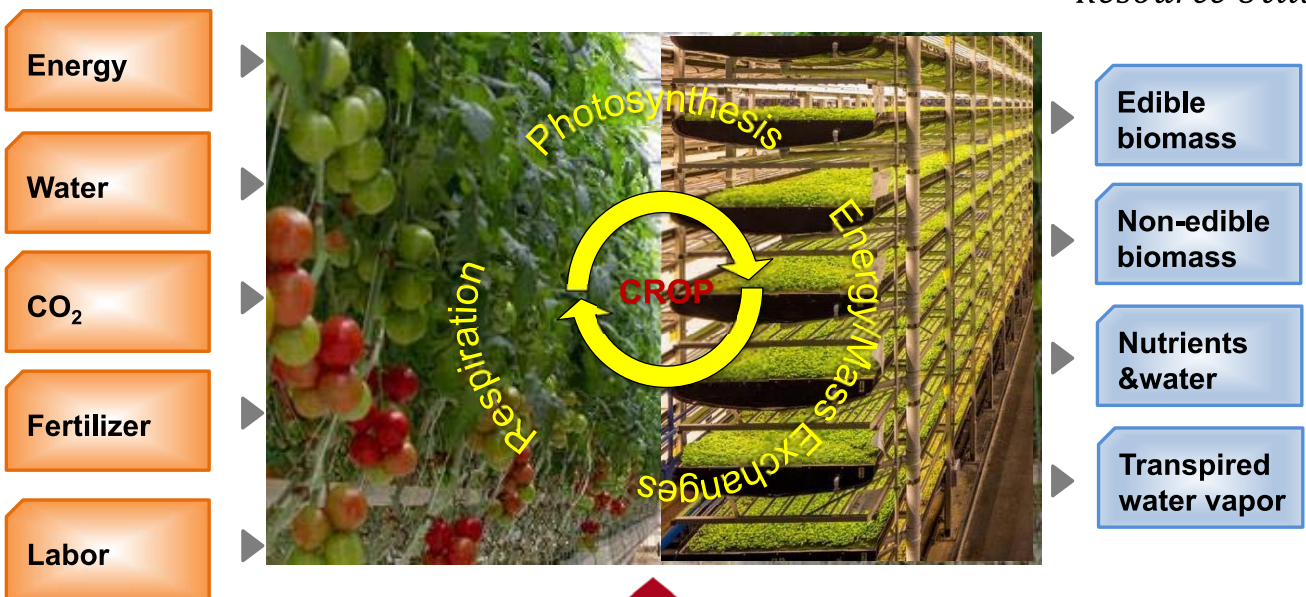


80 Acres Farm, OH, USA

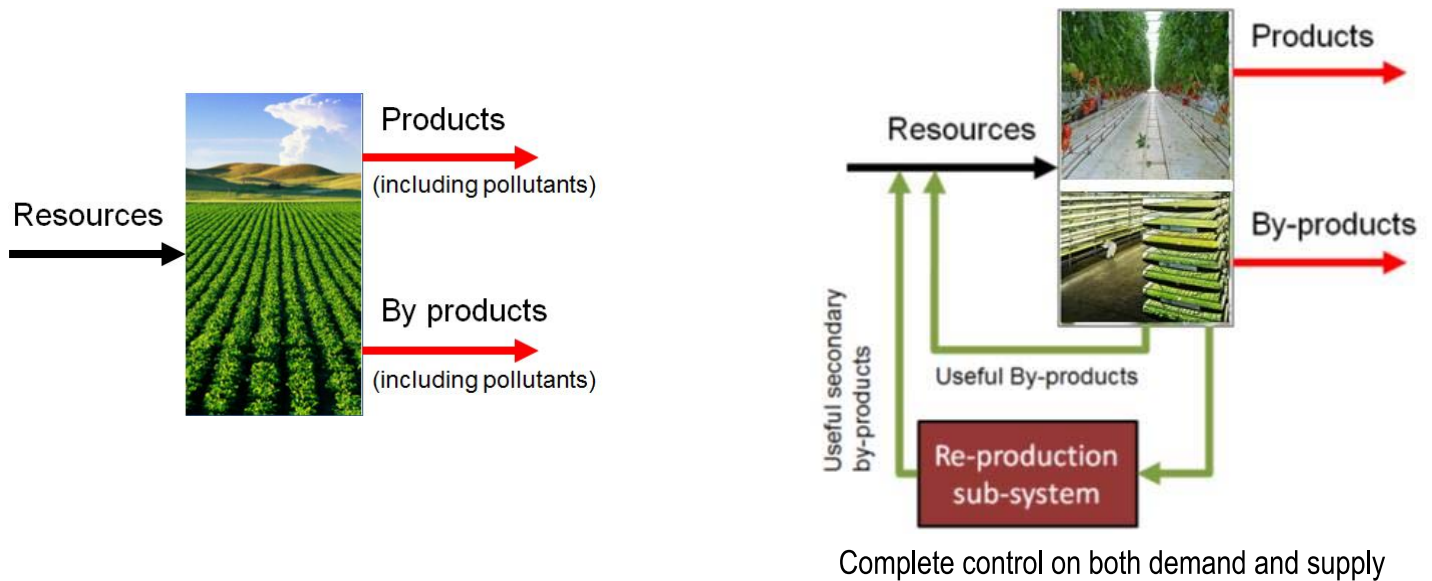
Bottom Line! Maximize outputs while minimizing inputs *Resource use efficiency* (RUE)

"Maximize the plant growth with the minimum resource inputs, help contributing to minimum emission of environmental pollutants and minimum costs for the resources used"

$$RUE = \frac{\text{Crop Output (Yield)}}{\text{Resource Utilization}}$$



Fundamental difference between CEA and field agriculture



Plant and Data Centric Environmental Controls!

Sensing/understanding plant/microclimate interactions to develop energy efficient, resource conserving control/management strategies in CEA systems

Resource savings and production quality

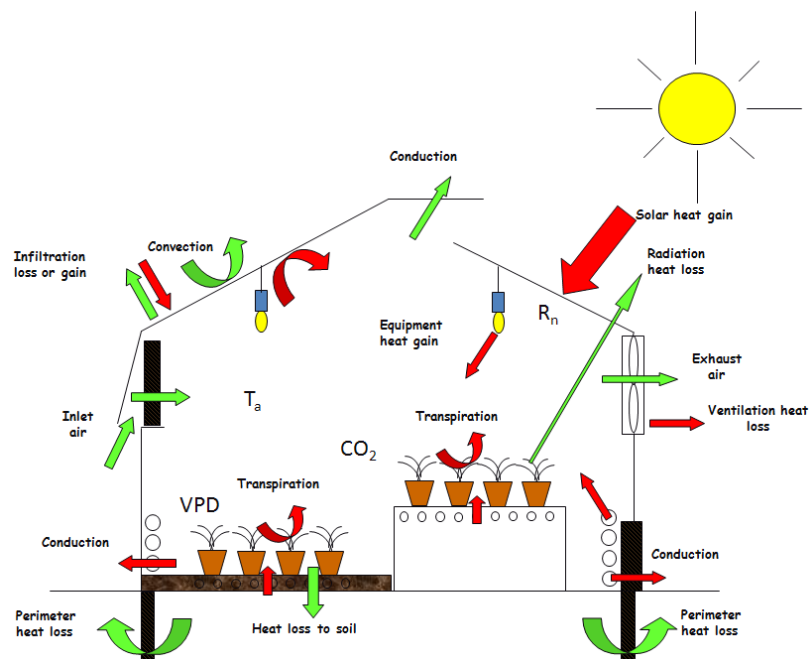
Combining greenhouse physics with crop physiological information

Plant Response Based Control

- Plants as "Sensors"

Big Data

- Greenhouse status
- Crop diagnostics
- Decision support
- Control actions



Emerging Automation Technology

Automated Crop diagnostics and Decision Support Systems (DSS)



(PlantEye)

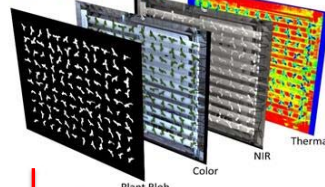


(TopCrop Monitor, Priva)



(U/CALS-CEAC)

19 Crop Features Monitored/Determined from RGB, NIR, IR images



AgEYE



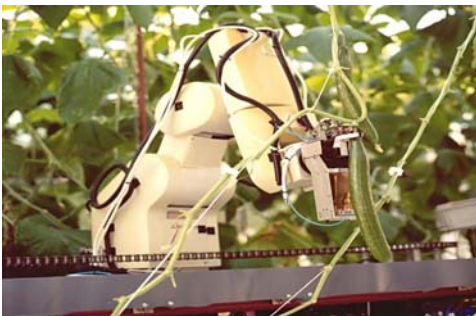
(ridder)



IUNU



Emerging Automation Technology - Robotics



www.wageningenur.nl



P. Ling, Ohio State Univ..



Iron-Ox



www.naro.affrc.go.jp



www.wageningenur.nl

Warehouse Based Vertical Farms



AeroFarms, New Jersey, USA



Plenty, San Francisco, CA, USA



Bowery, NJ, USA



JPFA, Chiba, Japan



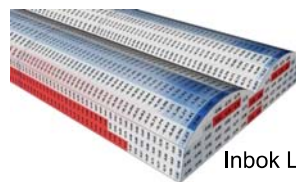
Shenandoah Growers, VA, USA



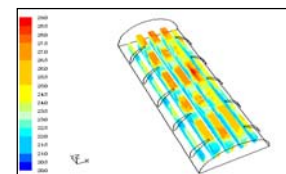
Farminova, Antalya, Turkey

Advances in modelling greenhouse systems using CFD

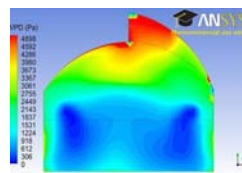
- Natural ventilation
- Fan ventilation
- Insect screens
- Crop transpiration
- Heating systems
- Solar radiation
- Spore transfer
- Cooling systems (Fog, Pad & fan)
- Pesticides distribution / emission
- Humidity control and condensation
- CO₂ distribution / Photosynthesis
- Alternative energy integrated GH systems



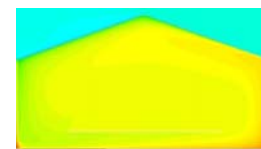
Inbok Lee et al.



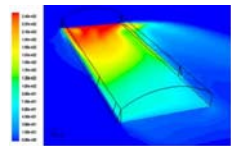
Nebballi et al.



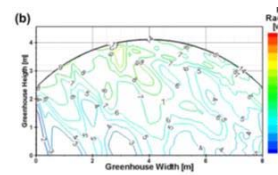
Tamimi et al.



Fatnassi et al.



Bartzanas et al.



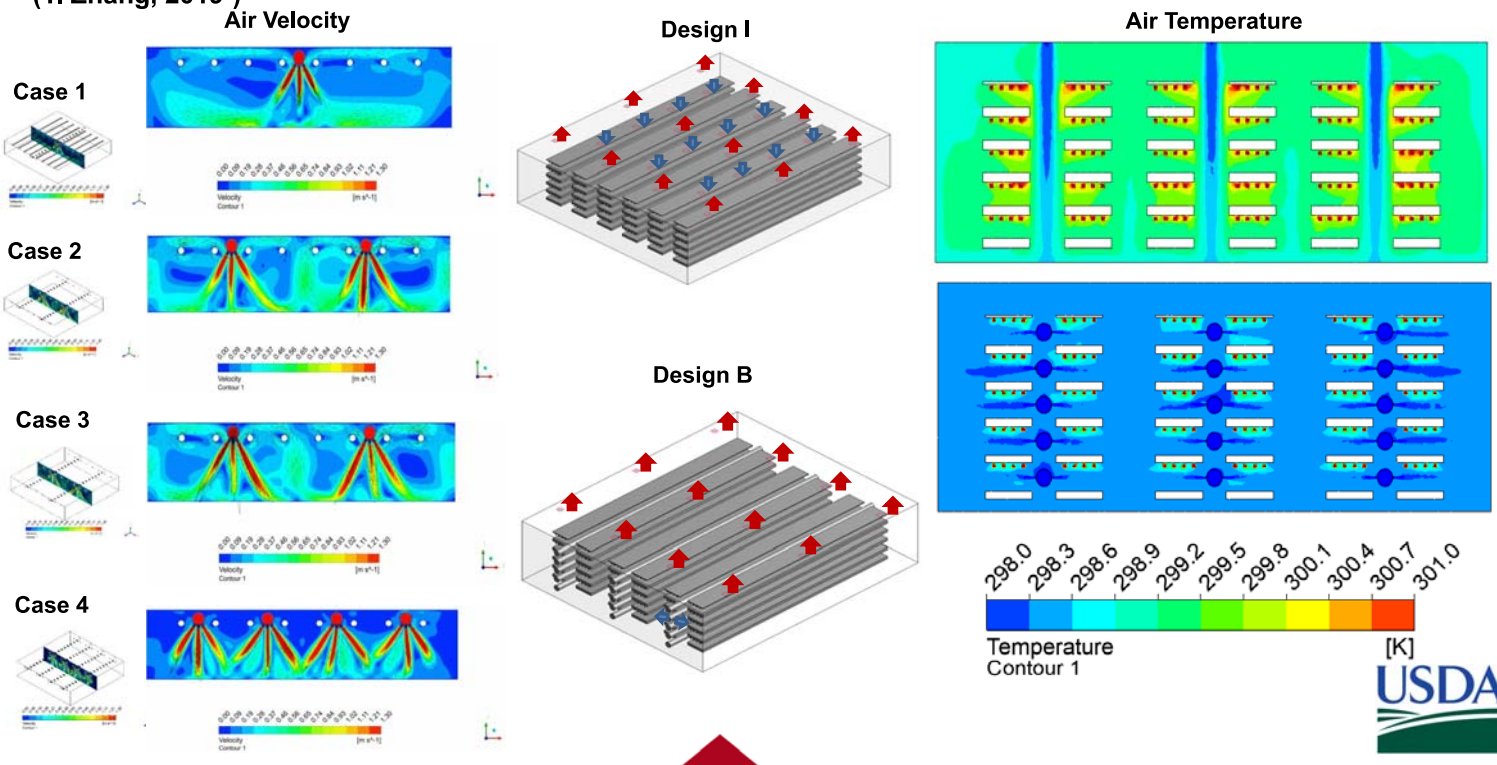
Fidaros et al.



Roy et al.

Computational Aerodynamics for Improved Air Conditioning & Distribution Systems

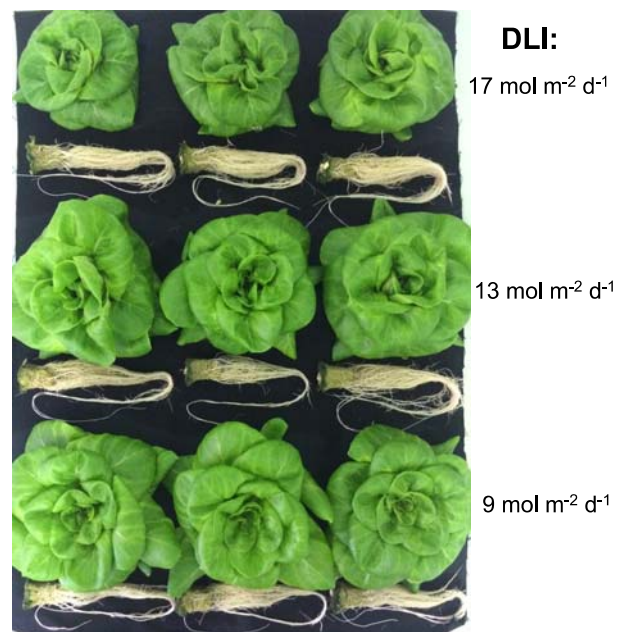
(Y. Zhang, 2019-)



Optimizing DLI and CO2 for Lettuce Grown in Vertical Farm

(B. Caplan, 2019)

DLI (mol m ⁻² d ⁻¹)	Total Usage (kWh)	Avg. Fresh Weight (g/head)	EUE (kg/kWh)
9	3,251	130	.058
11	3,532	153	.062
13	3,813	164	.062
15	4,094	177	.062
17	4,375	180	.059
19	4,656	200	.062



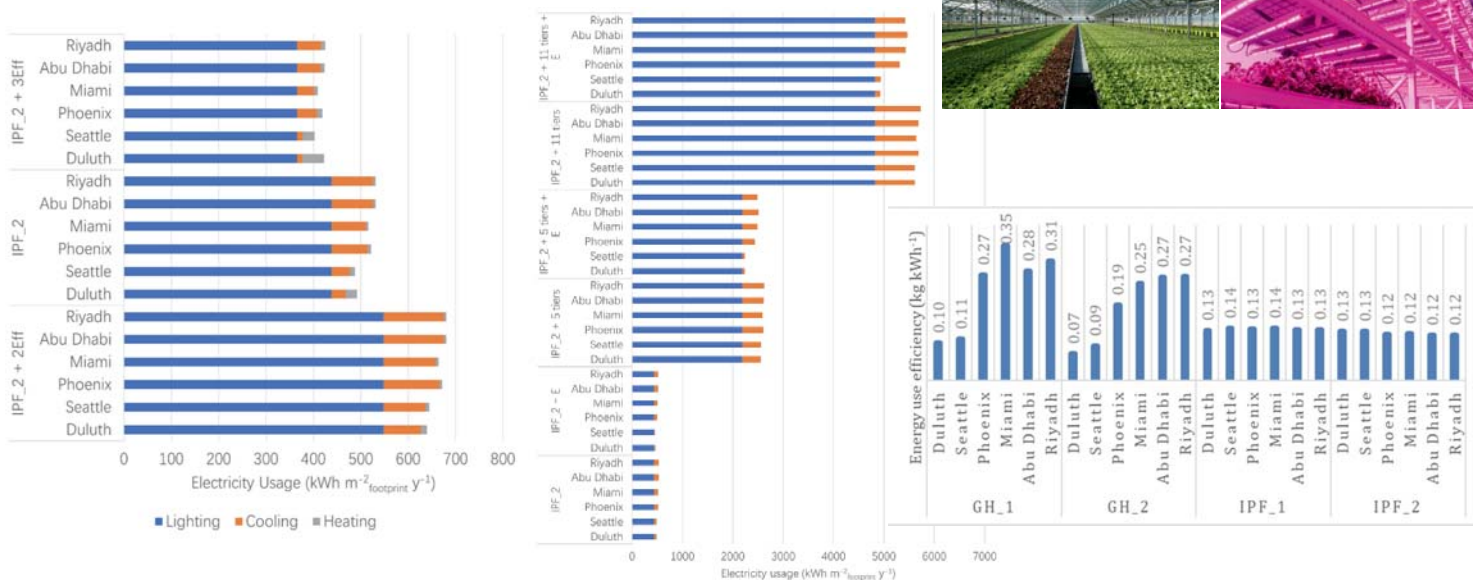
- Higher light intensity → compact, heavier
- Lower light intensity → large, lighter
- Market expectations?
- Loss in fresh/dry weight vs savings in electrical energy?



Comparison of energy use efficiency of greenhouse and indoor plant factory system

Ying Zhang and M. Kacira

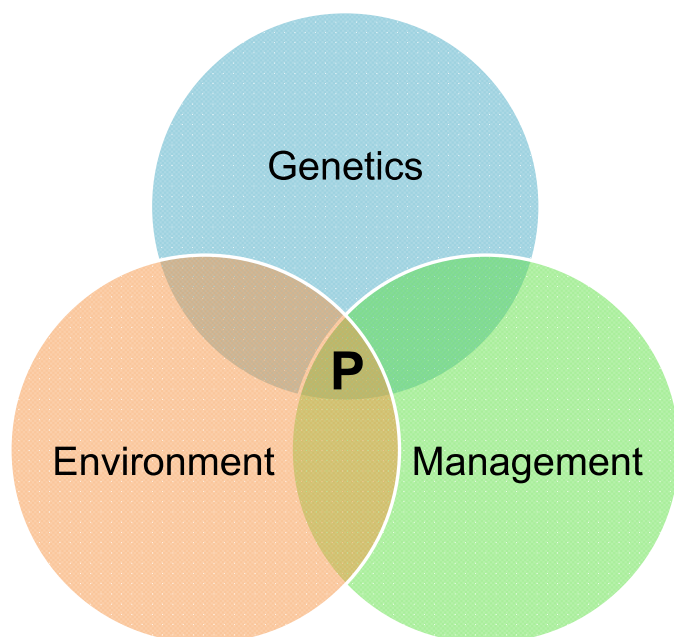
Department of Biosystems Engineering, The University of Arizona, Tucson, USA



Phenotype = Genetic x Environment x Management

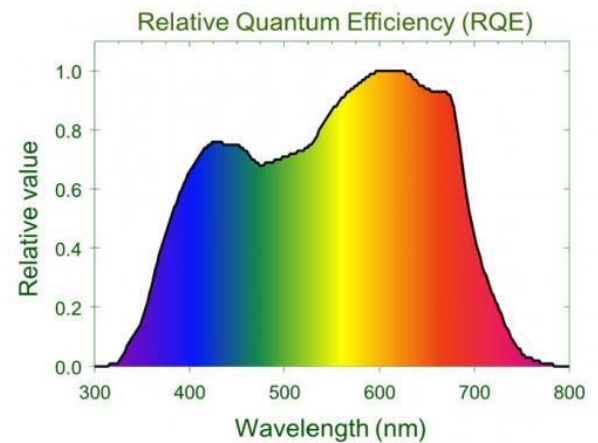
Critical indicators characterizing crop growth and quality

- Leaf fresh weight,
- Leaf dry weight,
- Crop height
- Leaf area and canopy closure
- Relative growth rate
- Crop/Produce quality (e.g. color, texture, flavor, phytochemicals,)

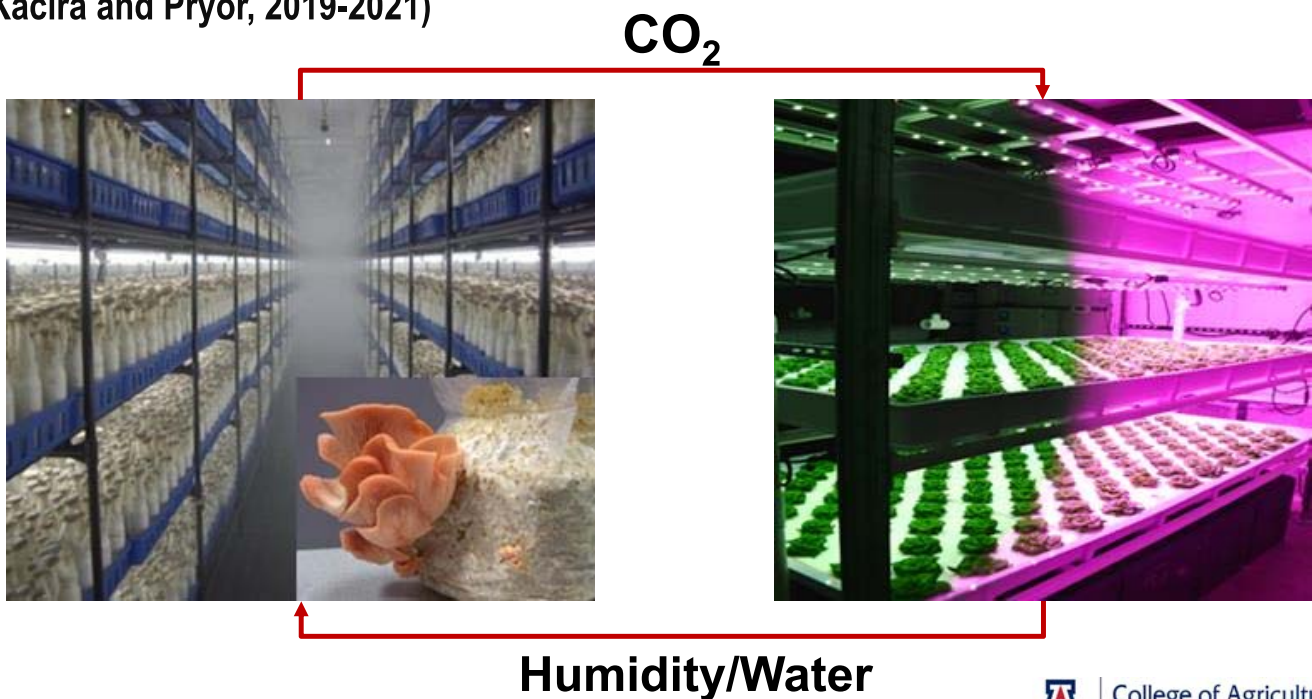


LED lighting for Horticulture

- Efficacy and controllability
- Research capabilities vs practical/commercial applications
- How to define wavelengths/need standardization
- What spectrums to design and manufacture for growers
 - General (easy/lower cost) vs boarder spectrum
 - Cap-Ex and Op-Ex
- ROI for LEDs for growers
- Fixture designs and deployments for improved Light Use Efficiency (LUE)
- Breeding to enhance LUE



Integrated Vertica Farming-CEA Systems for Optimized Resource Use (Kacira and Pryor, 2019-2021)

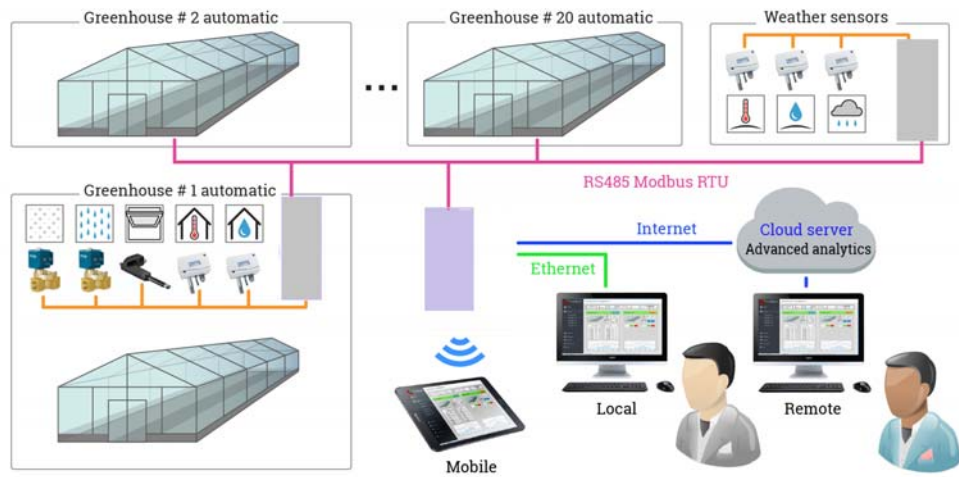


Automation/Robotic in Vertical Farms



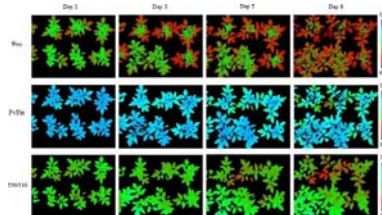
Emerging Automation Technology -

Internet of Things (IoT) and Cloud Based Service for Data Access/Management



Trends in Environmental Controls in CEA

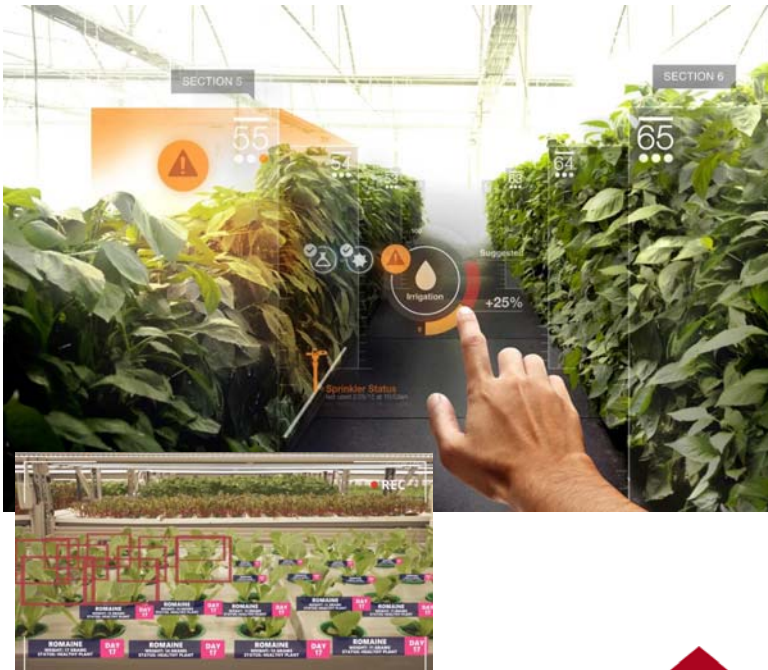
- Need for plant centric environmental controls
- Need for timely detection for plant health and growth
- Need for remote access and control capabilities, ICT integration
- Need for decision support systems
- Need for autonomous control



Speaking Plant Approach: Challenges and opportunities Research questions

- Diverse set of sensors exists. What crop related information we want to know?
- Interpreting the sensor readings/signals. What are the metrics to consider for crop health, growth, and environmental controls?
- Frequency of measurements
- Spatial and temporal variability
- Sensor accuracies
- Environmental disturbance and how to overcome effects on sensor readings/signal interpretation
- Sensor fusion, modeling, expert inputs
 - Sensor signals and correlation to environmental data, historical data, predictive models, domain expert inputs

Emerging Automation Technology - Augmented and Virtual Reality integrated CEA Systems



Plant Vision

Can Artificial Intelligence do as well as farmers in the future?



VS



“AI teams were even more efficient and more productive and realized a 17% higher net profit than the grower reference group.”

Autonomous Greenhouse Challenge, WUR 2018

Energy Producing Greenhouse Systems

(Kacira et al., 2012-present)

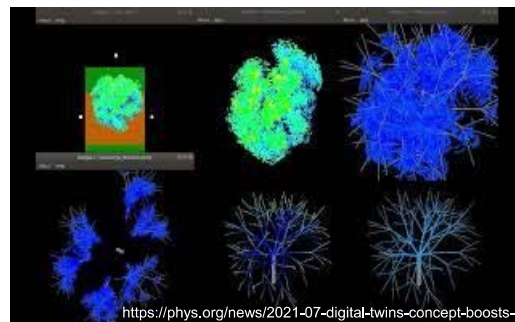
Opaque non-transparent
Photovoltaics



Wavelength Selective
LSC Photovoltaics



Emerging Automation Technology - Field/Outdoor Precision Horticulture



Sustaining Astronauts in Space: NASA Selects Five Research Projects Designed to Improve Crop Habitats.

(M. Kacira, P. Sadler, R. Furfaro, M. Kim, K. Farrell-Poe, J. Adams, 2020-2021)



Partners: Thales Alenia Space-Italy, German Space Agency, Univ. of Naples Federico II-Italy, Italian National Research Council, SyNRGE LLC.

University of Arizona:

“Microgravity crop production: Meeting the challenges of water/nutrient delivery, volume management, and providing diet diversity for the International Space Station”



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S6 INNOVATIVE TECHNOLOGIES AND PRODUCTION STRATEGIES FOR SUSTAINABLE CONTROLLED ENVIRONMENT HORTICULTURE

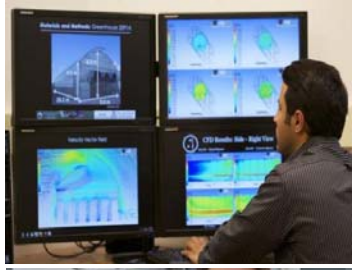


S8 ADVANCES IN VERTICAL FARMING



S18 III INTERNATIONAL SYMPOSIUM ON MECHANIZATION, PRECISION HORTICULTURE, AND ROBOTICS : PRECISION AND DIGITAL HORTICULTURE IN FIELD ENVIRONMENTS

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